



Alpha 777B / Alpha 777-35 / Alpha 777 Starter

A class of Anodizing additives used for both type II and Type III (Hard Coat) anodizing. They produce superior results on all alloys making it easier to do anodizing. When maintained at recommended levels these additives lesson rejects and decrease anodizing time, therefore making anodizing more efficient. The following information is general operation ranges for:

Type II

	Range	Typical
Concentration	2-7%	3%
Temperature	60-100f	70f
Sulfuric acid	10-15%	12%
Rectifier voltage	12-24	24
Current density	18-45 asf	

Type III

	Range	Typical
Concentration	2-7%	3%
Temperature	40-80f	45f
Sulfuric acid	10-15%	12%
Rectifier Voltage	24-100	75
Current density	30-45 asf	